## **MEURSAULT** Le Pré de Manche



## TERROIR

This "climat" in Meursault is located on the top of the hill above the Santenots and close to the village of Monthelie. It is nearby the old quarry of Caillerets and Santenots. The soil in this area is very mineral as it has exposed rocky lines.

## VINEYARD

The vineyard has been acquired by the Rollin family in early 2022. It is cultivated organically with biodynamic preparations to encourage and its microbiological activity. Grass is grown in the winter and the soil is ploughed from the end of winter. The first vintage to be certified will be 2025.

## **WINEMAKING**

Hand-harvested. The grapes are sorted at the vineyard and then pressed slowly to enable the must to oxidise gently. Slow fermentation in 400L oak barrels using wild yeasts only, no "additives" and than 10% of new oak. The wine is then aged for 12 months without stirring and racking.

The wine is neither filtered nor fined.





Colour: White Grape variety: Chardonnay Area (ha): 0.21 Planting date: 1990 Soil: Clay and light limestone Altitude (m): 270 Exposure: South-East Density (vines/ha): 10,000 Ageing potential: 4 to 8 years





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CLOS DU MOULIN AUX MOINES 21190 AUXEY-DURESSES - CÔTE D'OR - FRANCE www.moulinauxmoines.com <u>info@moulinauxmoines.com</u> Tél : +33 (0) 3 80 21 60 79